



## Kawneer Aluminium Bifold Doors TECHNICAL SPECIFICATION

| General<br>Description | Totally bespoke bifold doors designed<br>and manufactured by KAT to fit your<br>application.  | Hardware                    | Stainless steel track<br>Vanguard Lever/Lever handles on master<br>door in six finishes White, Grey, Black,  |
|------------------------|---|-----------------------------|--|
|                        | Huge range of bifold configurations from<br>KAT the UK market leader with a 10 year<br>manufacturers' guarantee.                        |                             | Chrome, Gold and Brushed Stainless Steel<br>Locking lever handle on intermediate door  |
|                        |   |                             | in four finishes, Black, White, Chrome and   |
| Manufacturer           | KAT   |                             | Satin to operate shoot bolt  |
| Material               | Thermally broken aluminium  | Glazing                     | Standard U-Value 1.8   |
| Outerframe             | Frame width:<br>Min.1.5m (based on 2 panels)  | Glazing                     | U-Value 1.0 achievable with 0.7 W/m2K<br>Triple glazing  |
|                        | Frame height:<br>Min. 1930mm<br>Max. 2930mm<br>Transport restricted to 6.4m<br>therefore outerframes have to be<br>mechanically jointed |                             | Water tight to 750 pascals<br>To take 28mm double glazed sealed units.<br>Low emissivity, soft coat glass clear or<br>obscured argon filled units.<br>Warm edge spacer bar (black or grey)<br>32mm, 36mm and 44mm glazing can be<br>accommodated |
| Sash Options           | Sash width:<br>Min. 700mm<br>Max. 1.2m  | Security and<br>Performance | Sobinco hook lock to master door – 5 point<br>locking system has been independently<br>tested to meet PAS 24:2016  |
|                        | Sash weight: max 120kg  | Colour                      | Single colours:  |
| Beads                  | Standard is 28mm chamfered bead<br>Optional 32mm or 44mm square bead or<br>36mm chamfered   | Options                     | RAL 9016 Traffic White Gloss<br>RAL 7016 Anthracite Grey Matt<br>RAL 9005 Black Matt<br>RAL 7035 Light Grey Matt<br>RAL 7015 Textured Slate Grey   |
| Gaskets                | Black   |                             | Dual colours:  |
| Thresholds             | 45mm Threshold – thermally broken, fully<br>weathered. Tested to 'severe' weather<br>conditions (BS 6375)                               |                             | RAL 9005 Black Matt outside/ RAL 9016<br>Traffic White Gloss inside<br>RAL 7016 Anthracite Grey Matt/ RAL 9016   |
|                        | 24mm Low Threshold – thermally broken,<br>provides good protection, no weather<br>rating  |                             | Traffic White Gloss  |
|                        |   |                             | Anodised Black 54B   |
| Configurations         | Sash options 2, 3, 4, 5, 6 or 7 panels.<br>Inward or outward opening doors sliding to<br>left or right in various combinations          | Cills                       | 94mm, 149mm or 173mm   |